

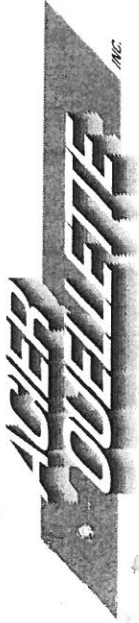


Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total
PO038983	ACI001-VC	25	1	Net 30	M304S16GA	304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL- S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf				96	2/26/2018	96		S044941	Stock	2/23/2018	\$ 6.51 / sf	0		\$624.81
Total:										96		96								\$492.21

Plex 2/23/2018 10:41 AM Dart.Dubois.Pascal



DELIVERY - CLIENT

CO00074892

ACIER OUELLETTE INC.

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N° CL10001056  
Date 2018/02/20  
Delivery date 2018/02/21  
Your order N° 38983  
Processed by Josianne Bourdon  
Salesman  
Carrier OUELLETTE VALLEYFIELD  
Credit Terme Net 30 Days  
Page 1

Billed to

DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 3 X 4' X 8' HEAT  "MILL TEST"  Heat. 208x  PALETTE	252.00	96.00	PI2_\$CLB		3x4x8		96			
							DAS 11 B-88			
							FEB 23 2018			

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 252.00

NIR : R-109516-6

Prepared By : MHD  
Verified By : SV

Delivered By :  
Time

Y M D

Customer's Signature

Date

Total (\$CAD)

**ACIER OUELLETTE INC.**

935, Boul. du H vre

Salaberry de Valleyfield (Qu bec) J6S 5L1

T l.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Autorisation de  
retour****Retourn  par**

DART AEROSPACE LTD

1270 , ABERDEEN ST.

HAWKESBURY, Ontario, K6A 1K7

Par Facturation -

**Livr   **

, Ontario,

CHANTAL LAVOIE - 613-632-5200

**N  transaction**

RMA0001173

**Date**

2018/02/20

**N  de client**

CLI0001056

**Repr sentant****D lais de retour****R f rence**

038983

**Page**

1

**N  de produit et description****U/M****Qt  autoris e**1 **3419**

SHEET SS 16G SS304-2B (4 X 8)

FESS-16G483042B

3 X 4' X 8'

MILL TEST NON-CONFORME

PI2\_\$CLB

96.00

Approuv  par

Date : \_\_\_\_\_

Re u par

Date : \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO038983

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO038983

**PO Date:** 2/7/18

**Due Date:** 2/12/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lacelle, Linda  
Phone: llacelle@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quotation sou0084311

REVISES

### Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	M303B1.000X03.000		303 Bar 1" X 3' : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	Firmed	2/28/18	24 ft	0 ft	24 ft	\$74.41/ft	\$1,785.84
12	M303B1.000X1.000		M303B1.000 X 1.000 : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	Firmed	2/28/18	24 ft	0 ft	24 ft	\$20.94/ft	\$502.56
23	MT-4140-B- 1.000X6.250		4140 Steel Bar 1.000 X 6.250 : AISI 4140N STEEL BAR PER MIL-S- 5626, AMS 6382, AMS 6349, AMS 6529 receive ft	Firmed	2/28/18	4 ft	0 ft	4 ft	\$61.25/ft	\$245.00

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
25	M304S16GA		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S- 5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	2/26/18	96 sf	0 sf	96 sf	\$6.50863/sf	\$624.83
<div style="text-align: right;"> <p>96<sup>sf</sup> DAS 11 9-89 FEB 23 2018</p> </div>										
<b>Line Item Note</b>		replacement mat'l need credit for line #1 mat'l was not to spec's								
									<b>Grand Total:</b>	<b>\$3,158.23</b>
Order Notes										
<p>Procurement Quality Clauses  A005 right of entry  A012 chemical and physical test report  A016 personnel qualification  A017 raw material identification (as applicable)  A026 certification of material conformance  A041 quality management system  A042 dart notification by supplier  A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms &amp; Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="http://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.</p>										

Plex 2/23/18 9:01 AM dart.lavoie.chantal



**ACIER OUELLETTE INC.**

**Order - Sales**

**Copy**

**CO00074892**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CL10001056

Date

2018/02/20

Delivery date

2018/02/21

Your order N°

38983

Processed by

Josianne Boudon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

**Billed to**

DART AEROSPACE LTD

1270, ABERDEEN ST.

HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page

1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 3 X 4' X 8' HEAT  Heat: 208 X PL	252.00	96.00	PL2_4CLB	3.00							
Total Weight (LBS) : 252.00				MIR : R-109516-6							

**Conditions :**

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By :

Time

Customer's Signature

Y M D

Total (\$CAD)

Deposit

Balance

706.06

0.00

706.06

6870 Highway 42 East  
Cheat, KY 41045-9615  
(502) 347-6000

724-1

Steel: 304

Corrosion: ASTM A242/13 A, 100B and -OK

**ALLEN R K S**

Mat'l 1 is Free of Mercury Contamination. No weld repairs.  
EN 10204/12004 3.1, NORS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
Steel Making Process: EAF, MOD, & Cont. Casting  
Steel Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001  
Produced & Manufactured in the USA; Mat'l is DPMs Compliant  
Welded & Manufactured in the USA; Mat'l is DPMs Compliant

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED

SPECIFICATION:  
MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240  
OR ASME SA240

FINISH:

FINISH IDENTIFIER  
UNPOLISHED No. 1  
UNPOLISHED No. 2D  
UNPOLISHED No. 2B  
POLISHED No. 3  
POLISHED No. 4  
BUFILED No. 6  
BUFILED No. 7  
BUFILED No. 8

PART NUMBER:

M304S TT GA #P  
[GA]

WHERE "TT" = GAUGE THICKNESS  
WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA  
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.08375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.113 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325



D	ADDED GAUGES 0.7.	AIS	15.01.06
C	DEFINED FINISH OPTION (2N CB) AND EXAMPLE OF MATERIAL PIN WITH FINISH OTHER THAN 2B (2N B5).	MB	12.09.20
B	REFORMAT DWG. ADD ASTM/ASME SPECS (2N DB-1). ADD GAUGE REF (CB-1). REF PAR 08-020A	CP	08.06.01
A	NEW ISSUE	DS	01.09.24
DESIGN	DS	BY	DATE
DRAWN	AS		
CHECKED			
MFG. APPR			
APPROVED			
DE APPR			
DATE	15.01.06		

DESCRIPTION  
DART AEROSPACE LTD  
HAWKESBURY, ONTARIO, CANADA  
DRAWING NO. M304S  
TITLE 304/316 SS SHEET  
REV. D  
SHEET 1 OF 1  
SCALE  
NTS

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RELEASED  
2015 FEB 04  
ECN 15-322 q





North American Stainless Canada Inc.  
740 Imperial Road North  
Guelph, ON N1K1Z3  
Canada

# METALLURGICAL TEST REPORT

6870 Highway 42 East  
Ghent, KY 41045-9615  
(502) 347-6000

Certificate: 244804 3 Mail To:

Ship To:

Date: 12/08/2016 Page: 1

Customer: 007035 516

Steel: 304  
Finish: 2B

Corrosion: ASTM A262/15 A, 180 Bend-OK

Your Order: 786640

NAS Order: PN 0074042 05

## PRODUCT DESCRIPTION:

SWAINTES-STEEL COIL, C.R. ANNEALED & PICKLED, UNS 30400  
ASTM A240/255, A480/15, A666/15, ASME SA240/15, SA480/15, SA666/15  
CHEM ONLY ON FOLLOWING ASTM: A276/16, A479/16, A484/15, A312/16  
CHEM ONLY ON FOLLOWING ASME: SA312/13, SA479/13  
AMS: S5137 MARK: MIL-S-5059D AMEND 3 (X CROWN REELS)  
NACE MR0175/ISO 15156-3:2009 A, MR0103/07, Q98765D-A X MAG PERM  
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

## REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1, ROHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
Steel Making Process: EAF, AOD, & Cont. Casting  
Product Mfg. by a Quality Mgt. Sys. in Cont. w/ISO 9001  
\*Melted & Manufactured in the USA; Mat'l is DPA's Compliant  
\*Melted & Manufactured in the USA; Mat'l is DPA's Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
03208X A	03208X A		.0600	48.0000	15.260 COIL		7	1	74264052

## CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# U2323  
Chemical Analysis per ASTM A751/14a

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
208X	US	.0495	18.2675	.4255	1.8285	.2765	.0659	8.0075	.0275	.0010
SI %										
.3365										

## MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o i c i	UNS	20C KSI	.2% YS KSI	20C ELONG %-2"	% HARD RB	Tell Hard	Grain No.
03208X A	03208X A	F T	96.91	46.84	51.38	84.00	87.00	8.00	

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

KRIS LARK

12/08/2016